



Buderus Edelstahl

## Aluminium alloy (AI Mg 4.5 Mn) (AG 4.5) TEMPER 0 Cast Soaked

## Chemical analysis (weight %) Min. Max.

|      | Si   | Fe   | Cu   | Mn   | Mg   | Cr   | Zn   | Ti   | Others | Al      |
|------|------|------|------|------|------|------|------|------|--------|---------|
| Min. |      |      |      | 0.40 | 4.00 | 0.05 |      |      | 0.05   |         |
| Max. | 0.40 | 0.40 | 0.10 | 1.00 | 4.90 | 0.25 | 0.25 | 0.15 | 0.15   | remains |

## **Performance properties and aptitude :**

Very good thermal conductivity. Excellent dimensional stability. Excellent weldability (TIG/MIG and resistance welding). Good machinability. Excellent corrosion resistant in normal and marine atmospheres. Excellent technical anodisation; average decorative anodisation.

| Tensile strength                            | 250 MPA   |  |  |
|---|-----------|--|--|
| Limit of elasticity Rp 0.2                  | 130 MPA   |  |  |
| Elongation %                                | 13        |  |  |
| Hardness HB                                 | 70        |  |  |
| Specific gravity                            | 2.7       |  |  |
| Thermal conductivity W / m.k                | 110 - 140 |  |  |
| Electric conductivity m/Ohm.mm <sup>2</sup> | 16 - 19   |  |  |
| Thermal stress coefficient 10-6/K           | 23.3      |  |  |
| Modulus of elasticity MPA                   | 70,000    |  |  |

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