

DEVILLE RECTIFICATION

Buderus Edelstahl





Aluminium alloy

Chemical analysis (weight %) Min. Max.

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Other	Al
Min			1,2		2,1	0,18	5.1			
Max	0,15	0,20	2,2	0,10	2,9	0,28	6,1	0,10	0,20	remains

Performance properties and aptitudes:

This alloy offers a good compromise between mechanical characteristics (strength, toughness and fatigue strength) and resistance to corrosion under tension for thicknesses less than 100mm.

Because of its limited hardenability, it is advisable to use other grades for thicknesses greater than 100mm (please consult us).

Good machinability.

Anodisation is average.

Resistance to atmospheric corrosion is acceptable.

Welding can be applied by the resistance welding process.

Swaging is not advisable in the guenched state.

Tensile strength	430 / 480 MPA		
Limit of elasticity Rp 0.2	340 - 390 MPA		
Elongation %	6 - 7		
Hardness HB	140		
Specific gravity	2.80		
Thermal conductivity W / m.k	155		
Electric conductivity % IACS	19		
Thermal stress coefficient 10-6/K	23.6		
Modulus of elasticity MPA	72 000		

Non-contractual document 10 October 2011 edition

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Z.I Desforanges Boite postale 3 F-43330 Pont-Salomon



Tél:+ 33 (0)4 71 66 29 71 Fax: + 33 (0)4 71 66 29 72 Com@deville-rectif.com

www.deville-rectif.com